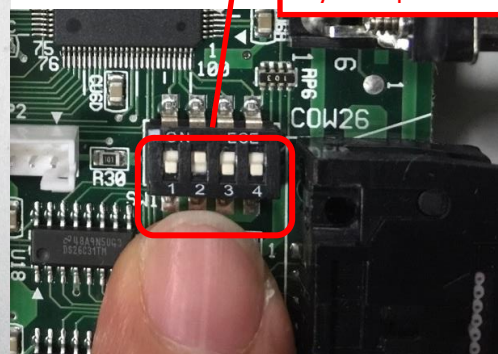
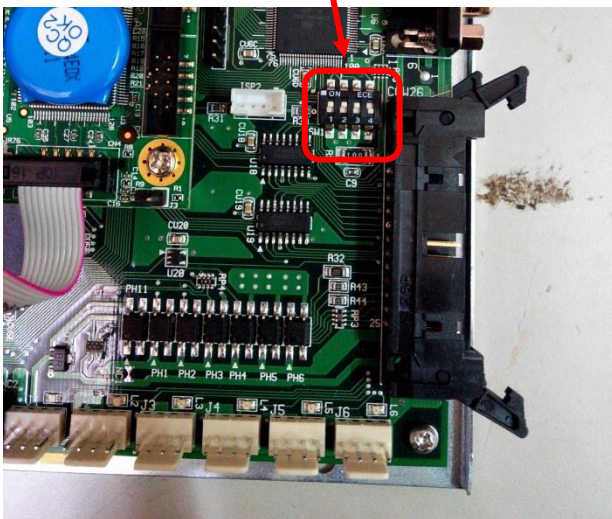
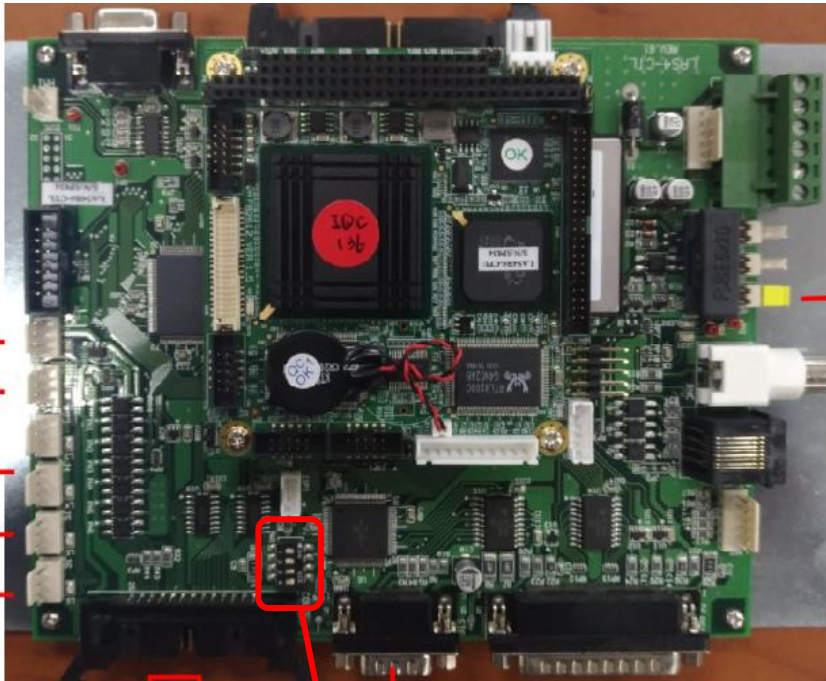


Titile : How to setup New main controller (LAS4R6) dip switch.

There is a dip switch (SW1), you have to change the 4 digits to mapping different machine model.  
For example, if you want to setup to V2000. Please follow the



DIP-switch  
#1,#2 is for main program.  
#3,#4 is for parameter file.  
All parameter file can be edited  
by Notepad.



Left Switch main program	Machine Series	Right Switch parameter files	Machine Model	Machine type file
↓ ↓	4A(Old panel) ILS3A0.exe	↓ ↓	ILS-2	version.0
		↓ ↑	ILS-3NM	version.1
		↑ ↓	ILS-3M	version.2
		↑ ↑		<b>version.3</b>
↓ ↑	4C(stepping) ILS3A1.exe	↓ ↓	V2000	version.4
		↓ ↑	V3000	version.5
		↑ ↓	ILS-3V	version.6
				<b>version.7</b>
↑ ↓	4S(servo) ILS3A2.exe	↓ ↓	i3000adv	version.8
		↓ ↑	i4000adv	version.9
				<b>version.10</b>
				<b>version.11</b>
↑ ↑	SLC (Cutting Only) ILS3A3.exe	↓ ↓	SLC-M	version.12
		↓ ↑	SLC-M+	version.13
		↑ ↓	SLC-D2+	version.14
		↑ ↑	SLC-J	version.15